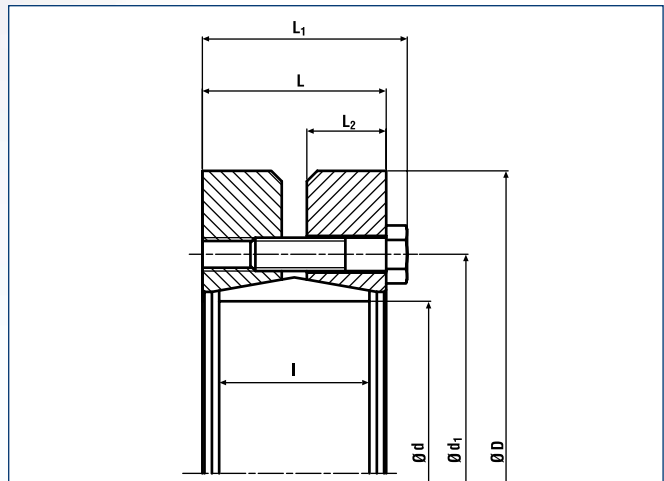
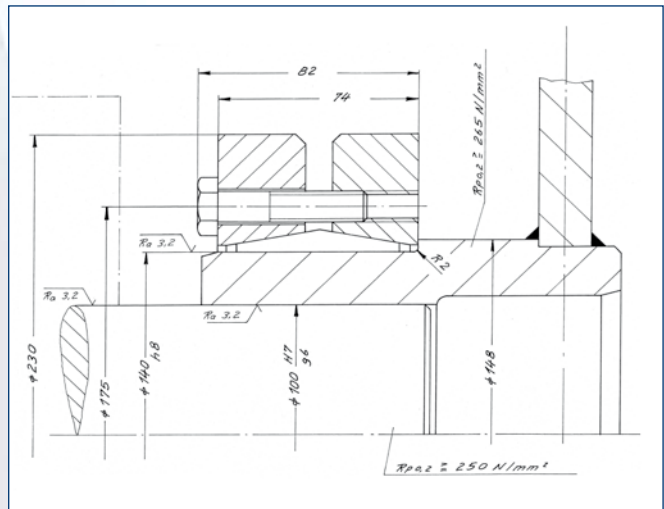


Shrink Disc® CfN 4091 · Location



Shrink Disc® CfN 4091 · Dimensions



Lever · metric example

Size	Shrink Disc® dimensions											Transmissible torques or axial forces				Locking screws DIN EN ISO 4014-10.9		Weight			
	d _w		C _w	d	Ch	D	L ₁	L	d1	L ₂	l	T _A	T	F _{ax}	P	σ _v	Quantity	Thread	WT	T _{max}	
	mm	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	lb-ft	lb-ft	lbs	psi		n		lbs	lb-ft	
50	38	1.496	0.0013	1.969	+0 -0.0015	3.740	1.752	1.535	2.874	0.669	1.181	18	1328	23829	41325	59450	7	M8x35	3.1	1660	
	40	1.574											1770	27875						74095	2213
	42	1.654											1660	27426						58580	2075
55	45	1.771	0.0013	2.165	+0 -0.0018	4.134	1.752	1.535	3.071	0.669	1.181	21	2360	33270	42050	83230	7	M8x35	3.7	2950	
	48	1.890											2176	30123						54520	2720
	48	1.890											2655	32596						66410	3319
62	62	2.441	0.0019	2.441	+0 -0.0018	4.724	1.752	1.535	3.622	0.669	1.181	22	2360	32596	41615	52345	8	M8x35	4.6	2950	
	52	2.047											3835	40914						78155	4794
	50	1.969											3393	43386						58435	4241
68	55	2.165	0.0019	2.953	+0 -0.0021	5.709	2.087	1.811	4.134	0.787	1.417	44	5163	55975	43790	78300	7	M10x40	8.4	6454	
	60	2.362											4204	44960						54955	5255
	65	2.559											5163	56874						73950	7744
80	65	2.559	0.0019	3.150	+0 -0.0021	5.709	2.087	1.811	4.134	0.787	1.417	44	4942	48782	41035	49155	7	M10x40	7.9	6177	
	70	2.756											7081	60471						57275	8851
	70	2.756											6491	59572						48430	8113
90	75	2.953	0.0019	3.543	+0 -0.0021	6.299	2.244	1.969	4.567	0.866	1.575	44	8998	72161	38425	53360	10	M10x45	12	11248	
	75	2.953											8113	69238						45820	10141
	80	3.150											10842	79130						52200	13553
110	85	3.346	0.0027	4.921	+0 -0.0025	7.283	2.638	2.362	5.433	1.024	1.969	44	11063	79804	36830	47995	12	M10x45	17	13553	
	85	3.346											11063	79804						47995	13829
	90	3.543											14751	94866						48865	18439
125	90	3.543	0.0027	5.315	+0 -0.0025	8.346	3.268	2.953	6.693	1.260	2.362	74	12391	94416	36250	47560	12	M12x55	23	15489	
	95	3.740											18365	119144						48720	22953
	105	4.134											15194	97338						45385	18992
140	95	3.740	0.0027	5.512	+0 -0.0025	9.055	3.228	2.913	6.890	1.260	2.362	74	19545	112400	35235	46110	12	M12x55	29	24432	
	105	4.134											29355	198948						60030	36694
	90	3.543											46909	258520						74385	58636
140	100	4.134	0.0027	5.512	+0 -0.0025	11.969	4.173	3.780	7.283	1.654	3.150	184	19914	122741	36250	44950	15	M12x60	43	24893	
	110	4.331											25077	140275						45530	31346
	105	4.134											30240	166352						46980	37800
155	110	4.331	0.0031	6.102	+0 -0.0028	11.417	3.858	3.465	8.268	1.496	2.835	184	37394	183212	39150	49880	10	M16x65	57	46743	
	115	4.528											34665	168600						45820	43332
	115	4.528											42041	188832						47125	52551
165	120	4.724	0.0031	6.890	+0 -0.0028	11.811	3.858	3.465	8.661	1.496	2.835	184	51629	260768	43500	53070	15	M16x80	81	64537	
	125	4.921											62693	289992						55680	78366
	125	4.921											53104	247280						47415	66380
175	130	5.118	0.0031	7.283	+0 -0.0028	12.992	4.803	4.409	9.291	1.969	3.622	184	63430	269760	38135	50025	14	M16x80	104	88507	
	135	5.315											66602	316743						55970	83248
	125	4.921											91457	378788						63800	114322
175	125	4.921	0.0031	7.480	+0 -0.0028	13.780	4.921	4.409	9.843	1.969	3.622	347	55317	241660	47850	44950	12	M20x90	115	114322	
	135	5.315											91457	378788						63800	114322
	135	5.315											70806	277628						47850	92195
185	140	5.512	0.0031	7.677	+0 -0.0028	13.780	4.803	4.409	9.685	1.969	3.622	184	70806	277628	36250	47850	14	M16x80	117	92195	
	140	5.512											70806	277628						47850	92195
	155	6.102											70806	277628						47850	92195

To continue see next page



Characteristics

Highest transmission values – for heavy duty applications.

Simplified manufacture – only plain shaft and bore diameters with easily achieved surface finish and tolerances are required.

Easy adjustability – No stops, steps, keyways, splines etc. are required therefore hubs can be located and locked at any point or angle on the shaft.

Easy mounting Shrink Discs® use standard screws and tightened using standard tools. No additional machining or fitting work is required.

Easy removal – after loosening the locking screws, the Shrink Disc® will self release and the hub will move freely on the shaft.

Low susceptibility to contamination – when the locking screws are tightened the contact (functional) surfaces are pressed firmly together and prevent contamination by dirt and moisture.

Highest reliability – due to the materials chosen and manufacturing processes used, Shrink Discs® can be tightened and released as often as required. If locking screws need replacing, they are standard items and thus easily available.

Size											Transmissible torques or axial forces				Locking screws DIN EN ISO 4014-10.9		Weight			
	d _w	C _w	d	Ch	D	L ₁	L	d ₁	L ₂	l	T _A	T	F _{ax}	P	σ _v	Quantity	Thread	WT	T _{max}	
	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	Inch	lb-ft	lb-ft	lbs	psi		n		lbs	lb-ft	
200	5.709		7.874		13.780	4.803	4.409	9.685	1.969	3.622	184	62693	712616	37845	45965	15	M16x80	110	117088	
	6.102			+0									73756		741840				47850	135066
	6.299			-0.0028									93670		357432				44805	142902
220	6.693		8.661		14.567	5.669	5.276	10.630	2.362	4.488	184	108053	386656	36975	47125	20	M16x90	143	182546	
	6.693			+0									114322		409136				44225	196375
240	7.480	0.0031	9.449		15.945	6.181	5.669	11.614	2.559	4.724	361	146037	467584	37845	49445	15	M20x100	192	247083	
	7.480			-0.0028									157100		508048				44660	262756
260	8.268		10.236		16.929	6.811	6.299	12.638	2.835	5.354	361	197666	579984	36975	50170	18	M20x110	220	327292	
	8.268			+0									210205		615952				44950	314385
280	9.055	0.0035	11.024		18.110	7.283	6.772	13.622	3.071	5.827	361	261834	694632	36830	51620	21	M20x120	291	363248	
	9.055			-0.0032									251508		665408				43210	314385
300	9.646		11.811		19.094	7.441	6.929	14.331	3.150	5.984	361	290599	722732	35090	47415	22	M20x120	309	363248	
	9.449			+0									278798		708120				40890	348497
320	10.236		12.598		20.472	7.756	7.244	15.197	3.228	6.299	361	332640	780056	34075	46110	24	M20x130	364	415799	
	9.843			-0.0035									361036		878968				42775	451295
340	10.630		13.386		22.441	8.465	7.874	16.535	3.622	6.929	620	426310	961020	36685	47270	21	M24x130	529	532887	
	10.630			+0									410083		926626				44080	512604
350	11.220		13.780		22.835	8.465	7.874	16.732	3.622	6.929	620	463925	992492	35815	47995	21	M24x130	544	579907	
	11.024			-0.0035									451387		982376				43935	564233
360	11.614	0.0040	14.173		23.228	8.622	8.031	17.008	3.622	7.087	620	508179	1049816	35525	48140	22	M24x140	551	635224	
	11.417			+0									455812		959896				40455	569765
380	12.205		14.961		25.394	8.622	8.031	18.031	3.622	7.087	620	530306	1044196	33785	44515	22	M24x140	705	662882	
	11.811			-0.0035									522192		1059932				41180	652741
390	12.598		15.354		25.984	8.937	8.346	18.425	3.780	7.402	620	600743	1144232	34220	46110	24	M24x140	771	750836	
	12.402			+0									564233		1091404				41325	705292
400	12.992		15.748		26.772	8.937	8.346	18.898	3.780	7.402	620	623238	1152100	33495	45240	24	M24x140	815	779048	
	12.992			-0.0035									736822		1361164				43790	921028
420	13.780		16.535		27.165	9.961	9.370	19.843	4.370	8.425	620	840818	1464572	34945	49590	30	M24x150	904	1051023	
	13.386			+0									780338		1400504				41035	975423
440	14.173	0.0044	17.323		29.528	10.591	9.921	20.748	4.528	8.819	922	888022	1503912	33495	45240	24	M27x170	1190	1110028	
	14.173			-0.0038									973579		1672512				45240	1216974
460	14.961		18.110		30.315	10.591	9.921	21.535	4.528	8.819	922	1106340	1787160	37265	50170	28	M27x170	1190	1382925	
	14.961			+0									1132155		1816384				43790	1415193
480	15.748		18.898		31.496	11.457	10.787	22.835	5.039	9.685	922	1268603	1933280	34945	49300	30	M27x180	1433	1585754	
	15.748			-0.0038									1290730		1967000				44805	1613413
500	16.535	0.0048	19.685		33.465	11.457	10.787	23.622	5.039	9.685	922	1430866	2079400	35670	50750	32	M27x180	1653	1788583	

More sizes on request

Explanations to tables

d, D, L, l, L₁, L₂, d₁ = Basic dimensions

d_w = solid shaft diameter (provided by the customer)

T = transmissible torque

F_{ax} = transmissible axial force

p = approx. surface pressure on the hub extension (diameter d)

T_A = required tightening torque per screw (Screws greased with molykote or equivalent!)

n = quantity of screws

T_{max} = maximum theoretical transmissible torque

C_w = shaft clearances

C_n = hub tolerances

C_d = shaft tolerances

|l₁ = Inner ring centering shoulder length

d₂ = clamped component bore

x = clamped component thickness

B = width dimension, relaxed condition

R₁ = hub max. radius (split Shrink Disc®)

s_v = calculated combined stress in the hub extension (d/dw) under consideration of the tangential, radial and torsional stresses following the equation:

$$\sigma_v = \sqrt{1/2 [(\sigma_x - \sigma_y)^2 + (\sigma_y - \sigma_z)^2 + (\sigma_z - \sigma_x)^2] + 3\tau^2}$$

Additional loads, e.g. tension, thrust or bending have to be taken into consideration accordingly.

Function values

The functional characteristics are valid with the screw tightening torque listed in the tables and the following assumed conditions:

The locking screws are lubricated using MoS₂ (μ_{tot} = 0.1).

The tapered cones are lubricated using MoS₂ (μ = 0.05).

The contact surfaces (d_w) are in lightly oiled condition with coefficient of friction μ = 0.12.

The hub and shaft materials have a modulus of elasticity of 30 x 10⁶ PSI. (Lower values result in increased values for T and Fax with reduced tangential stress.)

The maximum clearance is being fully utilized.

The shaft being used is solid, for hollow shaft applications the functional values will change.

In cases where the assumed conditions do not apply then contact our Technical Department where we will be happy to assist you with your application.